HELIUM LEAK TEST REPORT

Eight-field record for helium leak test results

Mark non-applicable settings N/A; use one reporting unit throughout.

1. TEST METHOD

METHOD

☐ Vacuum spray ☐ Sniffer ☐ Accumulation ☐ Other: _____

Configuration / Procedure Revision (if applicable)

2. INSTRUMENT IDENTIFICATION AND CALIBRATION STATUS

Instrument Type / Model	Serial Number	Calibration Date	Valid Through / Expiry

3. BACKGROUND READINGS

Before Test	After Test

4. KEY TEST PARAMETERS

Record the applicable settings

Examples: scan speed, spray duration and pressure, evacuation or accumulation time, tracer-gas concentration.

5. TEST POINT AND PART IDENTIFICATION

Tested Component / Part ID (serial, weld, connection, line segment or drawing reference)

6. MEASURED VALUE AND UNIT

Test Point / Location	Measured Leak Rate / Unit	Pass / Fail

7. ACCEPTANCE CRITERION AND REFERENCE

Acceptance Limit / Unit	Specification / Standard / Revision or Clause

8. PERSONNEL AND TEST TIME

Tested By	Test Date / Time	Reviewed By

Record the test conclusion against the stated acceptance criterion.